Tr tierratech®

ULTRASONIC CLEANING SYSTEMS

Ultrasonic Cleaning Equipment for the AUTOMOTIVE INDUSTRY









THE BEST SOLUTION

FOR THE

AUTOMOTIVE

INDUSTRY

®TT TierraTech

Ultrasonic Cleaning Equipment

Motor Line

2022











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ULTRASONIC CLEANING
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SOME OF OUR CUSTOMERS





ULTRASONIC CLEANING EQUIPMENT AUTOMOTIVE INDUSTRY

WHO WE ARE?

TierraTech® is a leading company in the manufacturing and commercialization of ultrasonic cleaning systems and equipment with over 20 years of experience in ultrasonic technology.

Our highly qualified technical and sales team provides personalized service and advice according to the needs of each customer.



We provide solutions thanks to the permanent work of our efficient R+D+I team on new technologies and applications around the ultrasonic cleaning, incorporating state-of-theart components and materials with an agile design for the realization of custom-made projects.

WHAT WE MAKE

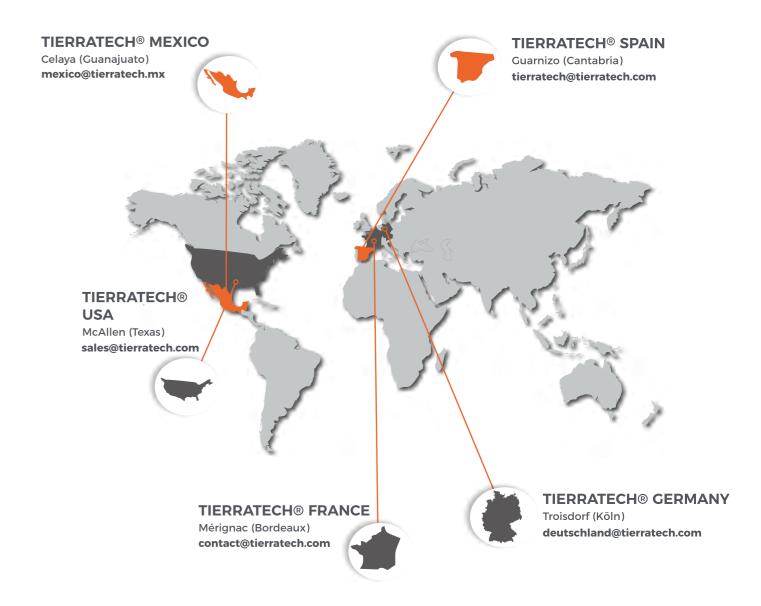
TierraTech® provides standard ultrasonic cleaning equipment and systems or turn-key projects which offer optimal cleanability thanks to the combination of ultrasonics, detergent and water.

Large national and international companies in the naval, aeronautical and automotive industry have already relied on our MotorClean line with customized or standard equipment, manual or fully automated, specially designed to clean their parts and improving their production process.

TierraTech® complies with the highest quality standards in all processes, our Quality Management System was certified by TÜV Rheinland according to UNE EN ISO 9001:2008 with register number 0.04.09057

TIERRATECH® WORLDWIDE

TierraTech® is located directly in the EEUU, Mexico, Spain, France and Germany; Countries where we have design, production and sales facilities. In addition to our subsidiaries, we have an extensive distribution network in more than 40 countries, providing commercial and technical support to all our customers worldwide.



PROVIDING SOLUTIONS

Advising

Our technical sales team is highly qualified thus enabling us to offer a personalised service and advice, and an ability to meet the needs of each client in order to provide every day a quality service from the production process to after-sales.

Suitable equipment

With immediate delivery for standard equipment and a nimble design and development for custom equipment, you will have the most advanced and efficient ultrasonic cleaning technology in your facility

5 Technical service

We have our own technical department with extensive experience, capable of resolving any incident in the shortest possible time, thus guaranteeing the reliability of our customers' equipment and the trust they have placed in us.

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ULTRASONIC CLEANING ADVANTAGES IN THE

in the motor industry

The efficiency of the TierraTech® ultrasonic cleaning systems on automotive pieces is outstanding. Oils, grease and carbon build-ups are removed quickly and easily.

The Motor Clean series is specially designed to clean all types of components related to engines, such as engine blocks, cylinder heads, turbochargers, injectors or particle filters, as well as for cleaning brakes, gearboxes, radiators, transmission systems, etc



CLEANING





TIME, BENEFITING
OTHER TASKS IN THE
PRODUCTION PROCESS.



REDUCES

ENERGY COSTS

SAVINGS IN WATER AND CLEANING PRODUCTS BY IMMERSION



TECHNOLOGIE
PLUS
RESPECTUEUSE DE



TIERRATECH®
GUARANTEE

MotorClean series

includes equipment with capacities ranging from 30 to 8000 litres specially designed to clean engines, components and accessories. This equipment covers the following needs: vehicle workshops, diesel injection workshops, truck workshops, ship engine repairs and cogeneration, aeronautics, grinding workshops, engine rebuilding workshops, turbocharger workshops, etc.

This range of equipment uses a working frequency of 40 kHz (sweep system +2%), which is the most adequate for cleaning in the motor industry because it achieves optimal cleaning without damaging any soft materials such as aluminium, magnesium, brass, etc. For other, more specific, types of cleaning, we use other frequencies such as 40-09 kHz (Multifrequency) to clean electronic boards or certain soft materials where the quality requisite of the reconstructor is very high and 28 kHz (sweep system ±2%) in the cleaning of certain large steel pieces in industrial and naval engineering.

WORKSHOPS

APPLICATIONS BY SECTOR

Daily cleaning of all kinds of pieces in general workshops becomes a complex task if you do not have the adequate cleaning means. Ultrasonic cleaning is ideal for removing different types of dirt (grease, carbon deposits, oils, etc.) in pieces such as cylinder heads, pumps, particle filters, etc., both on the surfaces and parts which are hard to reach, reducing the effort and time employed by traditional systems.









BEFORE AND AFTER. CARBURETOR CLEANING

TURBOCHARGER WORKSHOPS

Ultrasonic cleaning is the fastest and most efficient solution for turbocharger workshops because it removes carbon deposits and burnt oils, regardless of the complexity of the turbocharger structure. It also allows cleaning a great number of turbochargers in one single process, which improves quality and production times compared to traditional processes.









BEFORE AND AFTER. TURBOCHARGER CLEANING

DIESEL INJECTION WORKSHOPS

Cleanliness plays an important role in diesel injection laboratories, both in respect of the quality of the final result and productivity. Ultrasonic cleaning is ideal for these laboratories, because it enables cleaning the pumps in a maximum of 10-15 minutes without having to dismantle them and once dismantled in another 10 minutes we have complete assurance that all the internal conduits are perfectly clean, thus avoiding the typical problem that arises when a repair is carried out without adequate cleaning







BEFORE AND AFTER. DIESEL INJECTION CLEANING

ENGINE REBUILDING & **G**RINDING WORKSHOPS

In engine rebuilding work, ultrasonic cleaning prevails as an efficient, fast and adaptable system for any place within the production chain. Ultrasonic cleaning removes all kinds of residue in cylinder heads, valves, pistons, engine blocks, commutators, alternators, etc. caring for the most delicate surfaces and ensuring an optimum finish both for later assembly processes and the final presentation of the engines.





Regardless of the type of grinding to be carried out or the piece to be treated, ultrasonic cleaning ensures an optimum finish and precision in the grinding industry. Removes carbon deposits, oils and grease, as well as the usual residue we find in cylinder heads and engine blocks easily. The use of *Motor Clean* equipment range reduces the time employed in cleaning, obtaining the highest quality and avoiding the use of acids, brushes and grit blasting, simplifying the cleaning process and removing the bottleneck all grinding workshops have in this part of the process.



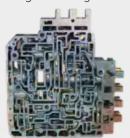


BEFORE AND AFTER. CLEANING OF DIESEL CYLINDER HEAD AND ENGINE BLOCK-



GEARBOX REPAIR SHOPS

In these repair shops, cleaning the pieces from the transmission system is a daily necessity that requires a fast and efficient system. The Motor Clean range covers this requirement, regardless of the complexity of the piece or amount of pieces to be cleaned, removing grease, oils and metallic shavings for instance, fast and efficiently, without the hard-to-access pieces becoming a challenge.









BEFORE AND AFTER. CLEANING OF VALVE BOX AND GEARBOX

MARINE

The Motor Clean range has large capacity equipment ideal for cleaning large pieces. The marine sector finds our ultrasonic cleaning equipment the most adequate option for the maintenance and repair of all types of engines because they facilitate the cleaning of pieces such as heat interchangers, cylinder heads, turbochargers, intercoolers, tube bundle, coolers or propellers, and other large and heavy pieces, thus reducing the time and effort involved with the traditional systems.







BEFORE AND AFTER. INTERCOOLER AND MTU ENGINE CLEANING

HEAVY MACHINERY

The hard working conditions to which this type of machinery is subjected, makes preventive maintenance a fundamental task to extend its useful life and ensure smooth operation. The *Motor Clean* ultrasonic cleaning equipment facilitates the cleaning of radiators, cylinder heads, engine blocks, transmissions, hydraulic systems and working tools, such as shovels or chains, thus helping to ensure correct maintenance that favors the efficient work of heavy machinery and reduces the possibility of unexpected breakdowns.









BEFORE AND AFTER. CLEANING OF THE CYLINDER HEAD AND TUBULAR BEAM

Ultrasonic Cleaning Systems for a cleaner future











Robustness and Reliability

With TierraTech® guarantee



Water savings

Complete watertightness that prevents loss of water by evaporation



Energy Savings



Silence

73 dB maximum



MOT-150N



STANDARD EQUIPMENT

The Motor Clean standard series includes equipment with capacities ranging from 6 to 1760 gallons, specially designed to clean, degrease, decarbonise and descale all sorts of pieces, components and accessories. All the equipment in this series, from

75 litres upward, incorporate an elevating platform to facilitate loading and manipulating pieces. Optionally, and depending on the application, we have water filtering and treatment systems, to adapt the standard system to the appropriate conditions required by our client.



· Capacity: 6.6 gallons

• Internal dimensions: 22" x 12" x 10" in

• Useful measurements: 20" x 10" x 7" in

• External measurements: 28" x 16" x 20" in

Power Supply: 240V

• Heating element: 700W

• Ultrasonic generator with an output power of 600Wp (1200Wp-p)

• Ultrasonic power: 600W (1200Wp-p)

• Working frequency: 40 KHz sweep system $\pm 2\%$

• 12 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

· Weight: 75 Lb



• Capacity: 11 gallons

• Internal dimensions: 24" x 12" x 12" in

• Useful measurements: 22" x 10" x 9" in

• External measurements: 31" x 17" x 21"in

• Power Supply: 240V

• Heating element: 900W

• Ultrasonic generator with an output power of 700Wp (1400Wp-p)

• Ultrasonic power: 700Wp (1400W p-p)

• **Working frequency:** 40 KHz sweep system $\pm 2\%$

• 14 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

· Weight: 88 Lb



• Capacity: 16 gallons

• Internal dimensions: 28" x 14" x 16" in

• Useful measurements: 26" x 12" x 11" in

• External measurements: 42" x 23" x 35"in

• Power Supply: 240V

• Heating element: 1350W

• Ultrasonic generator with an output power of 800Wp (1600Wp-p)

• Ultrasonic power: 800Wp (1600Wp-p)

• Working frequency: 40 KHz sweep system $\pm 2\%$

• 16 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

• Weight: 156 Lb



• Capacity: 16 gallons

• Internal dimensions: 26" x 15" x 19" in

• Useful measurements: 24" x 13" x 11" in

• External measurements: 50" x 29" x 36" in

• Power Supply: 240V

• Heating element: 2250W

• Ultrasonic generator with an output power of 1000Wp (2000Wp-p)

• Ultrasonic power: 1000Wp (2000Wp-p)

• **Working frequency:** 40 KHz sweep system $\pm 2\%$

• 16 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

• Weight: 286 Lb



MOT-30

MOT-50

MOT-75

1

MOT-75N



• Capacity: 33 gallons

• Internal dimensions: 28" x 19" x 21" in

• Useful measurements: 26" x 16" x 14" in

• External measurements: 53" x 32" x 37" in

• Power Supply: 240V/400V

• Heating element: 3750W

• Ultrasonic generator with an output power of 2000Wp (4000Wp-p)

• Ultrasonic power: 2000W (4000Wp-p)

• Working frequency: 40 KHz sweep system $\pm 2\%$

• 34 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

• Weight: 385 Lb

• Capacity: 66 gallons

• Internal dimensions: 35" x 24" x 25" in

• Useful measurements: 34" x 23" x 15" in

• External measurements: 64" x 40" x 41" in

• Power Supply: 400V

• Heating element: 7500W

• Ultrasonic generator with an output power of 4000Wp (8000Wp-p)

• Ultrasonic power: 4000Wp (8000Wp-p)

• Working frequency: 40 KHz sweep system $\pm 2\%$

• 34 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0.08" inch thick

• Weight: 606 Lb

· Capacity: 88 gallons

• Internal dimensions: 43" x 24" x 27" in

• Useful measurements: 42" x 21" x 17" in

• External measurements: 72" x 40" x 43" in

• Power Supply: 400V

• Heating element: 7500W

• Ultrasonic generator with an output power of 4000Wp (8000Wp-p)

• Ultrasonic power: 4000Wp (8000Wp-p)

• Working frequency: 40 KHz sweep system $\pm 2\%$

• 34 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

• Weight: 705 Lb

MOT-600N

• Capacity: 132 gallons • Internal dimensions: 51" x 29" x 26" in

• Useful measurements: 48" x 26" x 17" in

• External measurements: 81" x 47" x 42" in

• Power Supply: 400V

• Heating element: 9000W

• Ultrasonic generators with an output power of 6000Wp (12000Wp-p)

• Ultrasonic power: 6000Wp (12000Wp-p)

• Working frequency: 40 KHz sweep system $\pm 2\%$

• 34 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0.08" inch thick

• Weight: 771 Lb

• Capacity: 264 gallons

• Internal dimensions: 59" x 32" x 34" in

• Useful measurements: 56" x 28" x 23" in

• External measurements: 115" x 55" x 43" in

• Power Supply: 400V

• Heating element: 14000W

• Ultrasonic generators with an output power of 8000Wp (16000Wp-p)

• Ultrasonic power: 8000Wp (16000Wp-p)

• Working frequency: 40 KHz sweep system $\pm 2\%$

• 34 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

• Weight: 1212 Lb

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MOT-300N

MOT-400N

MOT-1000N





• Capacity: 440 gallons

• Internal dimensions: 69" x 40" x 43" in

• Useful measurements: 65" x 36" x 31" in • External measurements: 130" x 65" x 53" in

• Power Supply: 400V

• Heating element: 18000W

• Ultrasonic generators with an output power of 12000Wp (24000Wp-p)

• Ultrasonic power: 12000Wp (24000Wp-p)

• Working frequency: 40 KHz sweep system \pm 2%

• 34 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

MOT-2000N

MOT-3000N

MOT-4000N

MOT-8000

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

• Weight: 2755 Lb



· Capacity: 660 gallons

• Internal dimensions: 81" x 47" x 47" in

• Useful measurements: 76" x 43" x 35" in

• External measurements: 145" x 71" x 58" in

Power Supply: 400V

Heating element: 24000W

• Ultrasonic generators with an output power of 16000Wp (32000Wp-p)

• Ultrasonic power: 16000Wp (32000Wp-p)

• Working frequency: 40 KHz sweep system \pm 2%

• 34 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

• Weight: 4078 Lb



Capacity: 880 gallons

• Internal dimensions: 94" x 59" x 50" in

• **Useful measurements:** 90" x 54" x 35" in

• External measurements: 164" x 89" x 61" in

Power Supply: 400V

• Heating element: 30000W

• Ultrasonic generators with an output power of 24000Wp (48000Wp-p)

• Ultrasonic power: 24000Wp (48000Wp-p)

• Working frequency: 40 KHz sweep system $\pm 2\%$

• 34 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy body

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

• Weight: 6172 Lb



• Capacity: 1760 gallons

• Internal dimensions: 118" x 79" x 59" in

• Useful measurements: 110" x 71" x 46" in

• External measurements: 157" x 104" x 71" in

• Power Supply: 400V

Heating element: 60000W

• Ultrasonic generators with an output power of 40000Wp (80000Wp-p)

• Ultrasonic power: 40000Wp (80000Wp-p)

• Working frequency: 40 KHz sweep system ± 2%

• 34 PZT (lead zirconate titanate) piezo-electric transducers with aluminium alloy

• Tank built in INOX AISI 316 Stainless steel, 0,08" inch thick

• Weight: 7716 Lb

MMEDIATE DELIVERY



SPECIAL EQUIPMENT

CUSTOMIZED SOLUTIONS

The quality and quantity requirements of the parts to be washed are different in each case, so each cleaning system is made according to special washing needs either by

the characteristics of the parts or by the requirements of the manufacturing process and taking into account the necessary production output. The MotorClean range offers customized equipment that solves the cleaning needs of our customers in any of the applications of the motor sector. They can incorporate various processes such as rinsing, drying or different treatments in addition to cleaning. From the very first moment we work hand in hand with our client to always find the specific and most appropriate solution.



MULTISTAGE MOT-2x150N

Special ultrasonic cleaning equipment with 2 stages of 170 liters of capacity and 2 baskets for loading, draining and unloading of parts that during the process of remanufacturing need to be completely cleaned from paint and coatings.

USEFUL DIMENSIONS: 26" x 16" x 13" in INTERNAL DIMENSIONS: 27.5" x 19" x 21" in CAPACITY: 45 gal



ONE-TANK MOT-4000N+2 TTF2

Ultrasonic cleaning equipment with one tank of approximately 4.100 liters of capacity, automatic insulated lid and pneumatic lifting platform for loading and immersion of engine parts of the naval sector.

USEFUL DIMENSIONS: 90° x 54° x 35° in INTERNAL DIMENSIONS: 94° x 59° x 50° in CAPACITY: 1083 gal

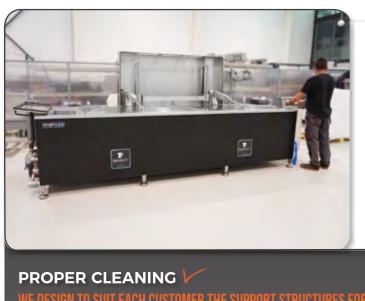


MANUAL MULTISTAGE MOT-2000N+AF+AF+H

Manual multistage equipment with 4 tanks of 2.000 liters capacity. The direction of the cleaning of the engine parts will be from left to right starting with the ultrasonic cleaning, then 2 cold rinsings and passivation tank.

USEFUL DIMENSIONS: 65"x36"x31" in INTERNAL DIMENSIONS: 70" x 40.5"x 45" in CAPACITY: 528 gal





ONE-TANK MOT-1600+TTF2

Special one-tank equipment of approximately 1700 liters of capacity, sloping bottom and waterflow system with independent tank cleaning for the collection of oil and residual particles from cleaning parts of the grinding

USEFUL DIMENSIONS: 118"x31"x16" in INTERNAL DIMENSIONS: 122" x 35"x 28" in CAPACITY: 450 gal





ULTRASONIC CLEANI

Do we need to remove grease or oil?, decarbonize parts?, eliminate shavings?. Depending on the type of dirt we want to clean and the material of the part, we will add to the water a proportion of the cleaning liquid suitable in each case.

TierraTech® has a wide range of cleaning products, carefully and specifically developed for use in its highly effective Ultrasonic Cleaning Systems, which protect parts and materials in the cleaning, descaling and stripping process.

Mainly used in a proportion between 2% and 5% of the volumetric capacity of the tank and essential for the action of ultrasonics on the parts to be 100% effective. The selection of the right product, with the advice and experience derived from TierraTech's long presence in the market, is very important to obtain optimal results in terms of quality and time.







of our clients































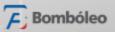




























COTERENA









POMMEE











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